



Department for  
Business & Trade

# MADE IN THE UK SOLD TO SOUTH CAROLINA

## UK-South Carolina Memorandum of Understanding

Opportunities for UK companies

September 2024



# WELCOME TO SOUTH CAROLINA

Bordered by the Atlantic Ocean to the east and flanked by Georgia to the south and North Carolina to the north, South Carolina provides a vital gateway into the thriving southeast region of the United States.

Ease of logistics is a key draw for doing business in South Carolina. Charleston is a top 10 US container port,<sup>1</sup> while two innovative inland ports, 2,300 miles of rail lines and more than 41,000 miles of State-maintained highways make it easy to move goods around the state and wider region.<sup>2</sup>

From shared infrastructure projects to coordinated workforce development initiatives, South Carolina also plays a pivotal role in regional economic integration and cross-border cooperation, offering strong regional links to businesses.

**10TH BEST US STATE  
FOR BUSINESS**  
(2024)

**27TH BEST US STATE  
FOR BUSINESS  
TAX**  
(2023)

Sources: Chief Executive Magazine - 2024 Best & Worst States For Business Survey, 2024.  
Tax Foundation - 2024 State Business Tax Climate Index, 2004.

**\$14BN**

**INVESTMENT ANNOUNCEMENTS IN EV AND BATTERIES IN SOUTH CAROLINA SINCE 2021**

Source: The White House (2024) Investing in America database, accessed July 2024

1. CBRE - 2022 Global Seaport Review: Charleston, South Carolina, 2022  
2. South Carolina Department of Commerce, From Warehouse to International Ports, take advantage of distribution and logistics, 2024

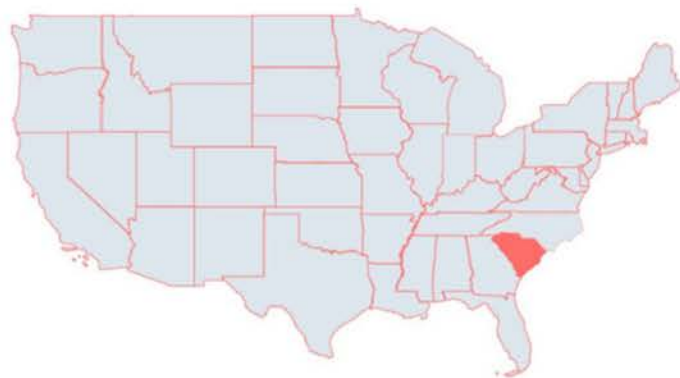
# SEIZE THE OPPORTUNITY

South Carolina was the third fastest-growing economy in the Southeast US in 2023,<sup>3</sup> and businesses in the state are open to new technologies and services.

The state has developed a reputation for advanced manufacturing thanks to the supply chains and innovation networks that have grown to meet the demand from global players in industries such as aerospace and automotive.

As these industries look to adopt more sustainable practices, they are looking for technologies to support digitalisation and electrification and there is an opportunity for UK companies to sell products and services to this growing market.

An extensive logistics network provides easy to access customers in the state and wider region, while a welcoming culture and business climate makes South Carolina an attractive location for businesses looking to sell to the US.



**South Carolina is a fast growing state that provides easy access to the wider region.**

## Quick Facts

Population: 5.4m (2023)<sup>3</sup>

GDP: £259bn (2023)<sup>4</sup>

Businesses: 537,000 (2021)<sup>5</sup>

Trade in goods with with UK: £2.4bn (2023)<sup>6</sup>

3. US Census Bureau - State Population Totals, 2023

4. US Bureau of Economic Analysis - Gross Domestic Product by State, 1st Quarter 2024 (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds)

5. US Census Bureau - Nonemployer Statistics by Industry, 2021 & US Census Bureau, County Business Patterns by Industry, 2021 (NOTE: number of businesses includes both employer and non-employer establishments)

6. USA Trade Online - State Exports/Imports by HS Commodities, 2023 (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds)

## HOW WE CAN HELP

- Introduce you to and develop links with companies in South Carolina
- Promote economic development missions to and from South Carolina
- Improve access to government procurement contracts in South Carolina
- Identify and resolve state-level trade issues
- Connect you to appropriate research and development opportunities and potential partnerships (i.e. with universities)

ABOUT THE MOU WITH SOUTH CAROLINA

The UK-South Carolina Memorandum of Understanding (MoU) is a non-binding arrangement that acts as a tool to deepen the trading relationship between the UK and South Carolina.

This makes it easier for participants to exchange information, identify barriers to trade, and work together to solve them. It also provides a framework for day-to-day co-operation that will help to strength ties in priority areas and sectors.

The objectives of the MoU with South Carolina are to enhance cooperation across key sectors of the economy, with the option to add more sectors at a later date.

The agreement seeks to capitalise on innovation, including in ways to facilitate sustainability, protect the natural environment, and support workers and communities by creating high-quality jobs and bolstering traditional economic workforces.

| SECTOR                 | AREAS FOR COOPERATION                                                                                                                                                                      |
|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Advanced materials     | Collaborating on research and development opportunities, where applicable, and facilitating increased trade opportunities                                                                  |
| Aerospace              | Increasing links between UK and South Carolina supply chains and innovation partnerships                                                                                                   |
| Automotive             | Collaborating on research and trade across the automotive supply chain, including electric vehicles and EV components                                                                      |
| Life sciences          | Collaborating on innovation and trade; facilitating introductions and exploring opportunities for public and private sector institutions to invest capital in life sciences and healthtech |
| Government procurement | Provide guidance to vendors seeking information regarding applicable government procurement opportunities and processes                                                                    |

# A BOOMING ECONOMY



## GROWTH BRINGS HIGH DEMAND FOR INNOVATION

South Carolina has seen economic growth accelerate, with GDP,<sup>7</sup> employment,<sup>8</sup> and population<sup>9</sup> increasing faster than the national average.

Advanced manufacturing is at the forefront of this growth, as South Carolina has successfully transitioned from an historical role as one of the largest textile manufacturing centres in the US to an advanced manufacturing powerhouse.

The investment of global companies such as BMW and Boeing has been a major catalyst for growth. These companies have been attracted to the features that make South Carolina a good place to do business: access to ports and transport links that connect the Southeast and branch out across the US; a business friendly environment; and strong collaboration between sectors, government and universities.

Multi-million dollar investments such as these have attracted other key investors and helped create large domestic supply chains, R&D centres and new jobs. As these supply chains transition to electric vehicles and sustainable flight, so the opportunities to supply new technologies have increased.

In recent years, life sciences has added another high-growth story to the state, and was the fastest growing sector in the state (2017-2020).<sup>10</sup> While smaller than other East coast states, the sector benefits from a collaborative culture and often easier access to business decision makers.

7. US Bureau of Economic Analysis - Gross Domestic Product by State, 1st Quarter 2024 (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds. Growth figures cover Q4 2023 to Q1 2024)

8. US Bureau of Labor Statistics - Change in total nonfarm employment by state, over-the-month and over-the-year, seasonally adjusted, 2024 (NOTE: growth figures cover June 2023-June 2024)

9. US Census Bureau - State Population Totals and Components of Change: 2020-2023 (NOTE: growth figures cover 2020-2023)

10. SCbio - Economic Impact of South Carolina's Life Sciences Industry, 2022



## AEROSPACE OPPORTUNITIES

South Carolina aerospace is a \$11.5bn industry (2021)<sup>11</sup> that is home to an estimated 400 aerospace-related companies (2023).<sup>12</sup> The supply chain includes equipment manufacturers, suppliers, maintenance, manufacturing support, and aviation-based companies.

The state is home to global industry players including leading UK companies GKN Aerospace, BAE and Rolls-Royce. The sector services both commercial and defence sectors, with expertise in avionics, manufacturing, maintenance and repair, materials, and interiors.

Charleston has emerged as a hub for aerospace in the US thanks to Boeing investment. It is one of three places in the world assembling and delivering wide body jets, is home to Boeing Centers of Excellence for IT, Research & Technology, and Engineering Design, and is the exclusive manufacturer of Boeing's 787-10.

## HIGHLIGHTS



**MORE THAN 400 COMPANIES IN A \$29 BILLION STATE INDUSTRY**



**GROWING SUPPLY CHAIN ACROSS MULTIPLE AEROSPACE SECTORS**



**RESEARCH PRIORITIES INCLUDE ENGINES, SENSORS, PROPULSION SYSTEMS, BLADE DESIGN, AND COMPOSITE MATERIALS**



**STRONG UK PRESENCE WITH GKN, ROLLS-ROYCE AND BAE SYSTEMS OPERATING ACROSS THE STATE**



**ACCESS UNIQUE R&D FACILITIES WITH CROSS SECTOR COLLABORATION**

<sup>11</sup> I. Aerospace Industries Association - State Data South Carolina, 2021  
<sup>12</sup> SCAerospace - Strategic Plan, 2023

## ACCESS UNIQUE R&D FACILITIES

Cross-sector collaboration is a route to innovation, and the South Carolina Technology and Aviation Center (SCTAC) offers the Southeast's only business park dedicated to serving the needs of aerospace companies alongside automotive and advanced manufacturing.

The facility combines South Carolina's largest general aviation airport with an automotive test bed and campus of more than 110 technology innovation companies within the manufacturing, engineering and research fields.<sup>13</sup>

Many aviation and aerospace-related companies based in the Upstate region where SCTAC is located are suppliers to Lockheed Martin, which has prolific aircraft production and maintenance operations at SCTAC.

## ACCESS A GROWING SUPPLY CHAIN

South Carolina's aerospace industry presents lucrative opportunities for businesses involved in the aerospace supply chain. The state is home to a growing network of suppliers, manufacturers, and service providers, fostering collaboration and innovation.

The state's strong logistics and transport connections also enable companies to access the entire Southeast aerospace ecosystem that has become a hub for aerospace growth.

An advantage for suppliers operating out of South Carolina is the general aviation airport at SCTAC that is used by existing suppliers as an easy route for just-in-time supply chain services.

## TAPPING INTO SUSTAINABILITY TRENDS

In 2024, Rolls-Royce opened a new Remanufacturing and Overhaul Center in South Carolina as part of a wider sustainability initiative. The facility aims to remanufacture 20,000 parts per year once fully operational, thus greatly improving spare part availability and customer support in the region.

This facility marks another investment from the UK-based company in their mtu Aiken manufacturing campus, and further evidence of the positive business investment opportunity in South Carolina. Since 2010, the mtu Aiken campus has been the site of continuous innovation, investment, and expansion.<sup>14</sup>



13. South Carolina Technology and Aviation Center website, 2024.

14. Rolls-Royce - Rolls-Royce opens mtu Remanufacturing and Overhaul Center in U.S., 2024.



## AUTOMOTIVE OPPORTUNITIES

South Carolina has a booming automotive industry, with the State's Department of Commerce reporting 19,500 new jobs announced between 2017 and 2023, to increase automotive employment to over 75,000.<sup>15</sup>

The automotive supply chain in South Carolina has strong links with European manufacturers, with BMW's largest vehicle production facility and Michelin's North American headquarters, research, development and tyre manufacturing centre all based in the state.<sup>16</sup>

In 2023, South Carolinian exports of completed passenger motor vehicles were valued at \$10.2bn and tyre exports were valued at \$1.8bn. The state was also ranked first in the US for tyre exports for the eighth consecutive year in 2023.<sup>17</sup>

## HIGHLIGHTS



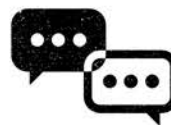
**HIGH GROWTH INDUSTRY WITH NEARLY 20,000 NEW JOBS SINCE 2017**



**33 OEMS WITHIN ONE DAY DRIVE**



**EMBRACING CHANGE WITH \$11 BILLION PRIVATE INVESTMENT IN EV AND BATTERY**



**EUROPEAN MANUFACTURERS AT THE HEART OF SUPPLY CHAINS**



**R&D ACTIVITIES FOCUSED ON PROPULSION, MATERIALS, COMPLEX SYSTEMS, AND CONNECTED VEHICLES**

<sup>15</sup> South Carolina Department of Commerce - From Assembly to Highway, 2024

<sup>16</sup> Upstate SC Alliance - Driving the future of the Upstate, 2024

<sup>17</sup> South Carolina Department of Commerce - South Carolina's Automotive Industry, 2024

## ACCESS AN EV BATTERY SUPPLY CHAIN

A concentration of major automotive OEMs has created a supply chain in South Carolina that is having to rapidly transform for electric vehicle production. The state sits on the leading edge of the US 'battery belt' and over \$14bn of private investment into the state has been announced between 2021 and 2024.<sup>18</sup>

South Carolina has an emerging battery recycling market, anchored around major investments such as \$3.5bn from Redwood Materials in 2022<sup>19</sup> and \$300m from Criba Solutions in 2023.<sup>20</sup> Both companies are addressing local and national demand from South Carolina, with expectations of further growth as demand increases.

## DEVELOP RESEARCH PARTNERSHIPS

ICU-ICAR is an advanced research campus where education, research and corporate engagement create a global venue for public/private partnerships. Their internationally recognised \$250m campus was developed in collaboration with BMW, Michelin, Timken, and the State of South Carolina.<sup>21</sup>

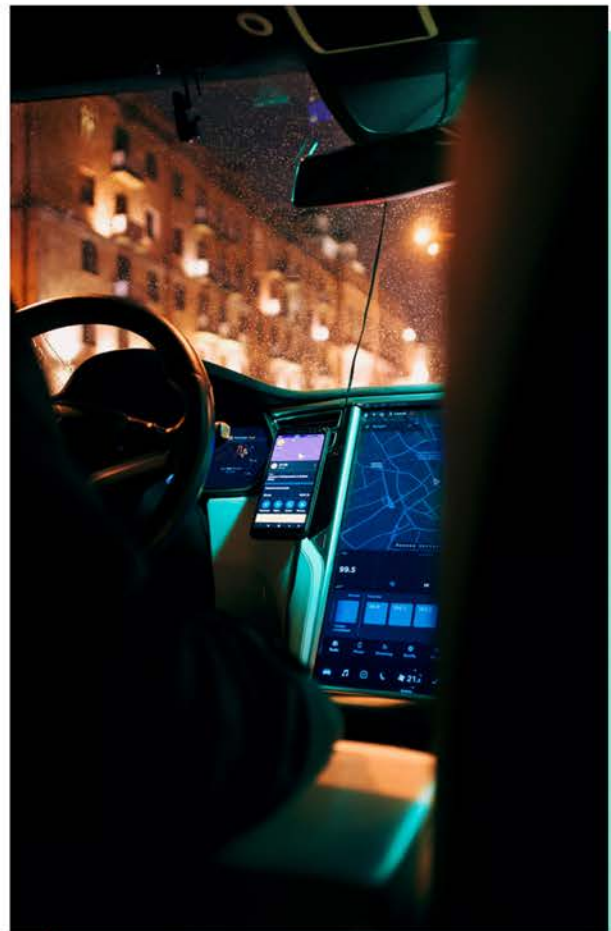
Research priorities at the campus are centred around industry need and demonstrate key research interests among automotive manufactures in South Carolina. These include: advanced vehicle propulsion systems; advanced materials; design and integration of complex systems; connected and automated vehicles; and human factors.

## UK TECHNOLOGY AND DESIGN EXPORTED TO US

In 2020, Dennis Eagle became the first original equipment manufacturer to launch a zero-emissions, all-electric refuse collection vehicle and now leads the way in the UK's electric refuse collection vehicle market.

The company identified a gap in the market, and established their presence in South Carolina. The company has exported technology and design expertise developed in the UK to create a vehicle specifically designed for American operators.

From South Carolina, Dennis Eagle is able to service the whole of North America.<sup>22</sup>



18. The White House -Investing in America database - accessed February 2024

19. Reuters - Redwood Materials plans to spend \$3.5 bn on making EV battery essentials, 2022

20. Criba Solutions - World-Class EV Battery Materials Facility in South Carolina, 2023

21. University Business Cooperation in Europe - Clemson University International Center for Automotive Research, 2020

22. Recycling Today - Dennis Eagle enters US waste truck market, 2021.



## ADVANCED MATERIALS OPPORTUNITIES

South Carolina was originally a textile state, and it has built on that expertise to develop a strong advanced materials industry. The state has a reputation for expertise in complex products like plastics, optics, photonics and composite materials, with significant investment seen in research facilities for polymer and advanced composites technology.

Co-location with major aerospace and automotive clusters have supported significant growth and in 2023, the South Carolina Department of Commerce reported that almost 1,000 advanced materials companies were present in the state, with more than 5,000 new jobs and saw \$1.5bn capital investment between 2017 and 2023.<sup>23</sup>

<sup>23</sup> South Carolina Department of Commerce - From plastics to innovative composites, 2024

### HIGHLIGHTS



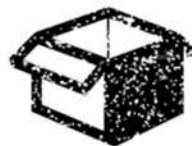
**MORE THAN 1,000 ADVANCED MATERIALS COMPANIES IN THE STATE**



**BENEFITS FROM HIGH DEMAND FROM BOOMING SOUTH CAROLINA AUTOMOTIVE AND AEROSPACE INDUSTRIES**



**5,000 NEW JOBS AND \$1.5BN INVESTMENT SINCE 2017**



**UK MATERIALS COMPANIES HAVE USED SOUTH CAROLINA AS A BASE FOR REGIONAL AND NATIONAL MARKETS**



**R&D ACTIVITIES IN FIBRES, FILMS, CERAMICS, PLASTICS, OPTICS, COMPOSITES, AND NANOMATERIALS**

## PARTNER WITH LEADERS IN MATERIALS INNOVATION

South Carolina sits at the intersection between highly-rated R&D institutions, global advanced materials companies, and a large automotive and advanced manufacturing industry.

Clemson University's Advanced Materials Research Lab has proven to be a major catalyst for collaboration between the private and public sector, most notably the National Science Foundation, the Department of Defense and NASA in fibers, films, ceramics, plastics, optics, composites and nanomaterials.<sup>24</sup>

In 2023, Clemson University started work on the Advanced Materials Innovation Complex (AMIC) that will be the most technologically-advanced facility on campus when it opens in 2025.<sup>25</sup>

## UK COMPANY USES SOUTH CAROLINA AS A BASE FOR ADVANCED MATERIAL SALES

UK-based Sigmatech is a leader in the design, development and manufacture of carbon fibre textiles to the composites industry. Their activities in South Carolina support the growing demand for advanced materials in the US, and they chose the state as their preferred base due to its strong labour pool, fast-growing industrial sector and a business-friendly regulatory environment.

South Carolina has been Sigmatech's main site for supply across North America since 2015.<sup>26</sup>

## SUPPLY THE GROWING DEMAND FOR ADVANCED MATERIALS

Given the aerospace and automotive strength within the state, there is an increased demand for advanced materials to support the transformation to more sustainable transport manufacturing. This is creating more opportunities for innovative companies to sell into major supply chains.

In 2023, Toray Composite Materials America announced a major expansion in its carbon fibre facility in South Carolina which it said was to meet growing demand for composite materials from a combination of aerospace, automotive, industrial and clean energy.<sup>27</sup>



24. Greenville Area Development Corporation - Clemson University Advanced Materials Research, 2023

25. Clemson News - Clemson University breaks ground on \$130-million Advanced Materials Innovation Complex, 2023

26. Columbia Regional Business Report - United Kingdom, South Carolina strengthen trade ties – here's why, 2022

27. Toray - Toray Set to Increase Carbon Fiber Capacity to Meet Growing Demand in Pressure Vessel Applications



## LIFE SCIENCES OPPORTUNITIES

Research estimates that the life science ecosystem in South Carolina employed over 87,000 people and contributed an estimated \$26bn to the state's economy in 2020.<sup>28</sup>

Employment in the industry has grown faster than in any other Southeastern state between 2017 and 2020 and at approximately twice the rate of the Southeastern region as a whole.<sup>29</sup>

It encompasses a broad range of activities including biotech, pharmaceuticals, biomedical technologies, medical devices, and health IT.

South Carolina is ranked 10th in the US for concentration of academic bioscience R&D expenditure (2020), with a high level of employment concentration in pharmaceuticals (2021).<sup>30</sup>

Close collaboration between state government officials and industry has created a strong vision for life sciences in the State and has ensured that the programmes to attract businesses and employees have flourished.

The sector has also developed strong links with the growing tech clusters in cities such as Greenville and Charlotte.

## HIGHLIGHTS



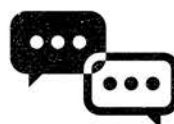
**FASTEST GROWING INDUSTRY IN SOUTH CAROLINA**



**PHARMACEUTICALS EMPLOYMENT GROWING THREE TIMES FASTER THAN US AVERAGE**



**STRATEGICALLY POSITIONED ALONG HIGH GROWTH CHARLOTTE-ATLANTA CORRIDOR**



**COLLABORATIVE CULTURE ENCOURAGES GROWTH AND INNOVATION**



**TOP 10 STATE FOR BIOSCIENCE R&D EXPENDITURE**

28. SCbio - The Economic Impact of South Carolina's Life Sciences Industry, a statewide and regional analysis, 2022.

29. SCbio - The Economic Impact of South Carolina's Life Sciences Industry, a statewide and regional analysis, 2022.

30. TEConomy/BIO - The US Bioscience Industry: fostering innovation and driving America's economy forward, 2022.

## ACCESS OPPORTUNITIES IN PHARMACEUTICALS AND MEDICAL DEVICES

Employment in pharmaceuticals has grown by 39% in South Carolina (2018-21) compared to 12% in the US as a whole.<sup>31</sup> This growth has been led by companies in bulk manufacturing, chemical processing, generic and proprietary pharmaceutical development, digital health, and medical devices, with companies such as AstraZeneca and GSK located in the state.

There were over 200 medical device companies in South Carolina in 2021, with numbers growing by 35% between 2018 and 2021, twice the rate of the national average.<sup>32</sup> The state has specialisations in manufacturing and is developing capabilities in AI-enabled medical devices.

This growing ecosystem is anchored by global medical devices companies active in South Carolina including Abbott, Cardinal Health, and SHL Medical.

## RESEARCH INSTITUTIONS ARE KEEN TO PARTNER WITH INDUSTRY

A key component of industry growth has been collaborations between research institutions and startup or scaleup companies. These are based along the high-growth corridor between Charlotte, NC and Atlanta, GA, a region that generates about \$1 trillion annually in economic activity.<sup>33</sup>

This includes institutions such as the Medical University of South Carolina in Charlotte, a Tier One research institution with more than \$300m research funding per year (2023). This supports advanced biomedical research in areas including cancer, stroke, health disparities, addiction sciences, inflammation and fibrosis, and digestive disease.<sup>34</sup>

Further south, Clemson University's Innovation Campuses take research and expertise direct to industry – including centres on human genetics and biomedical engineering.

## EASE OF ACCESS MAKES AN ATTRACTIVE MARKET FOR FIRST TIME EXPORTERS

Whilst not the size of the life sciences markets of Boston, Philadelphia or New York, South Carolina is a growing market that would be attractive for first time entrants to the US life sciences industry.

The life sciences market in South Carolina is renowned for a collaborative community that can provide easier access to partners, researchers, and regulators than would be possible in some of the larger centres.



31. Biotechnology Innovation Organisation - The U.S. Bioscience Industry: Fostering Innovation and Driving America's Economy Forward, South Carolina Fact sheet, 2022

32. Biotechnology Innovation Organisation - The U.S. Bioscience Industry: Fostering Innovation and Driving America's Economy Forward, South Carolina Fact sheet, 2022

33. Upstate Business Journal - Upstate's role in Atlanta-Charlotte economic zone continues to expand, 2024

34. Medical University of South Carolina - Scientific Environment, 2023



# GOVERNMENT PROCUREMENT

## INCREASING OPPORTUNITIES FOR UK COMPANIES

South Carolina's annual budget (including federal transfers) has risen from \$26.1bn in 2019 to \$38.8bn in 2023. The three largest areas of spending per capita were education,<sup>35</sup> health/hospitals, and public welfare.

The MoU commits South Carolina to providing guidance to UK companies seeking information regarding applicable government procurement opportunities and processes.

South Carolina and the UK governments will work towards identifying and removing barriers for UK suppliers, and providing more information through workshops and webinars on how UK companies can get involved.

## HOW TO ACCESS THE OPPORTUNITIES

Understanding the procurement process in South Carolina is the first step towards bidding for contracts.

Before bidding for contracts, a supplier is required to create an account with the South Carolina Enterprise Information System, and to register with the South Carolina Secretary of State's office.

State agencies post their opportunities on the online edition of [South Carolina Business Opportunities](#) (SCBO), and the "Bidding Opportunities" section of the State's Procurement Web Site.

Suppliers can also choose to sign up for vendor direct deposit with the South Carolina State Treasurer's Office. This option is available and allows vendors to receive their payments sooner than waiting for a hardcopy check to be printed and delivered through the mail.

35. Urban Institute - State Fiscal Briefs, South Carolina, 2024

## BUILD ON THE EXISTING UK-SOUTH CAROLINA CONNECTION



# 15,000

people in South Carolina are working for UK companies (2021)

Source: US Bureau of Economic Analysis - Activities of U.S. Affiliates of Foreign Multinational Enterprises (MNEs), 2023

## TRADE AND INVESTMENT CONNECTIONS ARE DISTRIBUTED ACROSS THE UK AND SOUTH CAROLINIA

- In 2023, South Carolina imported more goods from the UK than it exported. Goods imports from the UK were valued at £1.3bn, with goods exported to the UK valued at just over £1.1bn<sup>36</sup>
- South Carolina goods imports from the UK have increased in current prices from just under one billion in 2019 (\$977m) to £1.3bn in 2023<sup>37</sup>
- 15,000 people in South Carolina are working for UK companies (2021)<sup>38</sup>
- Leading UK companies operating in South Carolina include GKN (aerospace), Bodycote (industrials), BAE Systems (aerospace), Nifty Lift (industrial equipment), and Drax Group (energy)
- South Carolina based companies in the UK include Contec and Ingevity (Chemicals) and Scansource (Communications)

In 2022, UK-based Offshore Construction Associates responded to the growth of the offshore wind market in Southeast US by expanding into Charleston, SC. Having been operating remotely for 18 months during the COVID pandemic, the company took the opportunity to solidify its presence in the region and gain a more in-depth understanding of the area and its stakeholders.<sup>39</sup>

## SOUTH CAROLINA TRADE IN GOODS WITH THE UK



# £2.4 BILLION



Source: US Census Bureau: Economic Indicators Division USA Trade Online - State Exports/Imports by HS Commodities, 2023. (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds)

36. US Census Bureau: Economic Indicators Division USA Trade Online - State Exports/Imports by HS Commodities, 2023. (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds)

37. US Census Bureau: Economic Indicators Division USA Trade Online - State Exports/Imports by HS Commodities, 2019-2023 (Bank of England annual average spot exchange rates have been used to convert US dollars to UK pounds)

38. US Bureau of Economic Analysis - Activities of U.S. Affiliates of Foreign Multinational Enterprises (MNEs) data for 2021

39. ReNewsBiz - Offshore Construction Associates expands in US, 2022



## TAKE THE NEXT STEP

### FIND OUT MORE

- If you are interested in doing business in South Carolina, visit [www.great.gov.uk](http://www.great.gov.uk) to find out more and submit a question to our [Export Support Team](#).
- You can also report any trade barriers in commercial operations with South Carolina on the government's "Report a Trade Barrier" tool: on the government's "Report a Trade Barrier" tool: [www.great.gov.uk/report-trade-barrier/](http://www.great.gov.uk/report-trade-barrier/)





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